



2300 Series Diesel Engine - ElectropaK 2306C-E14TAG1A

304 kWm at 1500 rpm 329 kWm at 1800 rpm

The Perkins 2300 Series is a family of well-proven 6 cylinder inline diesel engines. It is designed to address today's uncompromising demands within the power generation industry with particular focus on the standby market sector. Developed from a proven heavy-duty industrial base, the engine offers superior performance and reliability.

The 2306C-E14TAG1A is a turbocharged and air-to-air charge-cooled 6-cylinder diesel engine. It gives economic and durable operation for standby duty, low gaseous emissions, and high levels of performance and reliability.

Economic power

Mechanically operated unit fuel injectors with electronic control combined with carefully matched turbocharging, give excellent fuel atomisation and combustion with optimum economy. Low emissions result from electronic control of fuel injected. Low emissions result from electronically controlled fuel injection.

Reliable power

Developed and tested using the latest engineering techniques and finite element analysis. This gives high reliability, low oil usage, and low wear rates. High compression ratios ensure clean and rapid starting in all conditions. Support comes from a worldwide network of 4000 distributors and dealers.

Compact, efficient power

Exceptional power to weight ratio and compact size give optimum power density. This makes installation and transportation easier and cheaper.

Designed to provide excellent service access for ease of maintenance.

Clean power

All engines in the 2300 Series family will meet the requirements of EU Stage 2/EPA Tier 2 emissions legislation and are capable of meeting 1/2 TA Luft (1986).

| Engine Speed rev/min | Type of Operation | Typical Generator Output (Net) | | Gro | Engine | Power Net | |
|----------------------|-------------------|-----------------------------------|-----|-----|--------|--------------|-----|
| | | kVA | kWe | kW | bhp | kW | bhp |
| 1500 | Baseload power | 250 | 200 | 226 | 303 | 217 | 292 |
| | Prime power | 300 | 240 | 270 | 362 | 261 | 350 |
| | Standby power | 350 | 280 | 313 | 420 | 304 | 408 |
| 1800 | Baseload power | 281 | 225 | 262 | 351 | 245 | 328 |
| | Prime power | 344 | 275 | 316 | 424 | 299 | 401 |
| | Standby power | 379 | 303 | 346 | 464 | 329 | 442 |

The above ratings represent the engine performance capabilities to conditions specified in ISO 8528/1, ISO 3046/1:1986, BS5514/1 Derating may be required for conditions outside these; consult Perkins Engines Company Limited

Generator powers are typical and are based on an average alternator efficiency and a power factor (cos. θ) of 0.8

Fuel specification: BS 2869: Part 2 1998 Class A2 or ASTM D975 D2 Lubricating oil: 15W40 to API CG4

Rating Definitions

Baseload power: Power available for continuous full load operation. Overload of 10% permitted for 1 hour in every 12 hours' operation

Prime power: Power available at variable load with a load factor not exceeding 80% of the prime power rating. Overload of 10% is permitted for 1 hour in every 12 hours' operation Standby power: Power available in the event of a main power network failure up to a maximum of 500 hours per year of which up to 300 hours may be run continuously. Load factor may be up to 100% of standby power. No overload is permitted

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Standard Electropak Specification

Air Inlet

Mounted air filter

Fuel System

Mechanically actuated electronically controlled unit fuel injectors with full authority electronic control.

Governing to ISO8528-5 class G3 with isochronous capability Replaceable 'ecoplus' fuel filter elements with primary filter/water separator

Fuel Cooler

Lubrication System

Wet sump with filler and dipstick Full-flow replaceable 'ecoplus' filter Oil cooler integral with filter header

Cooling System

Gear-driven circulating pump Mounted belt-driven pusher fan Radiator supplied loose incorporating air-to-air charge cooler System designed for ambients up to 50°C

Electrical Equipment

24-Volt starter motor and 24 Volt 70 Amp alternator with DC output

ECM mounted on engine with wiring looms and sensors 3 level engine protection system

Flywheel and Housing

High inertia flywheel to SAE J620 Size 14 SAE $^{1}/_{2}$ flywheel housing

Mountings

Front engine mounting bracket

Literature

User's Handbook and Parts Manual

Optional Equipment

110/240 Volt immersion heater Additional speed sensor Temperature and pressure sensors for gauges Electric hours counter Air filter rain hood Twin starters/facility for second starter Tool kit Additional manuals

Serkins

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All information given in this leaflet is correct at the time of printing but it may be changed subsequently by the Company



General Data

Number of Cylinders Cylinder Arrangement Vertical in-line Cycle 4 stroke Turbocharged and Induction System air-to-air charge cooled **Combustion System** Direct injection Cooling System Water-cooled Bore and Stroke 137 x 165 mm Displacement 14.6 litres Compression Ratio 15.9:1

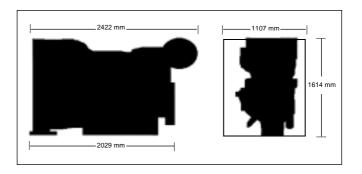
Direction of RotationAnti-clockwise, viewed on flywheel

Total Lubrication
System Capacity
Total Coolant Capacity
Length
Width
Height
Total Weight (Dry)

68 litres
47 litres
2422 mm
1107 mm
1614 mm
1614 mm
1690 kg

| Fuel Consumption | | | | | | | |
|-----------------------|-------|---------|--------------|------|--|--|--|
| Engine speed | 1500 | rev/min | 1800 rev/min | | | | |
| Engine speed | g/kWh | l/hr | g/kWh | l/hr | | | |
| At Standby power | 197 | 70.6 | 218 | 84.2 | | | |
| At Prime power | 201 | 62.4 | 221 | 77.4 | | | |
| At Baseload power | 204 | 51.6 | 224 | 64.0 | | | |
| At 75% of prime power | 208 | 46.6 | 226 | 58.2 | | | |
| At 50% of prime power | 225 | 31.5 | 237 | 39.2 | | | |

Fuel consumption figures are for EU/EPA compliant engines. For ¹/₂ TA Luft compliance please see Perkins' Technical Data Sheet



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