

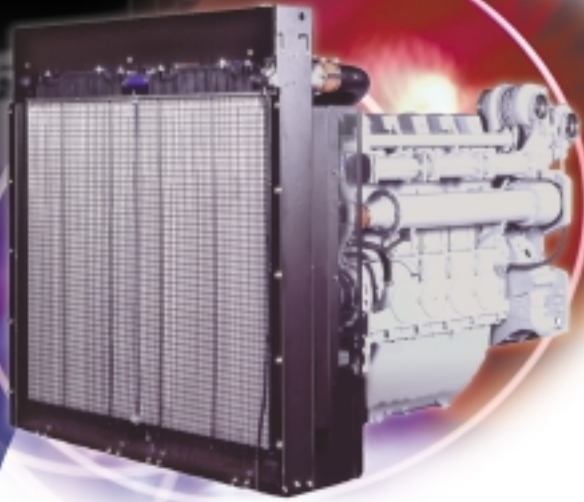


4000 Series

Diesel Engine - Electropak

4006C-23TAG1A

604 kWm at 1500 rpm
625 kWm at 1800 rpm



The Perkins 4000 Series is a family of 6, 8, 12 and 16 cylinder diesel engines, designed to address today's uncompromising demands within the power generation industry with particular aim at the standby market sector. Developed from a proven engine range that offers superior performance and reliability.

The 4006C-23TAG1A is a newly developed, turbocharged and air-to-air charge cooled, 6 cylinder diesel engine. Its premium features and design provide economic and durable operation as well as an exceptional power to weight ratio, excellent load acceptance and improved gaseous emissions, plus the overall performance and reliability characteristics essential to the power generation market.

Economic power

Individual 4 valve cylinder heads giving optimised gas flows.
Unit fuel injectors ensure ultra fine fuel atomisation and hence controlled rapid combustion.
Commonality of components with other engines in the 4000 Series family for reduced stocking levels.

Reliable power

Developed and tested using the latest engineering techniques.
Piston temperatures controlled by an advanced gallery jet cooling system.
Tolerant of a wide range of temperature without derate.
Over 4,000 distributors and dealers in 160 countries.

Compact, clean and efficient power

Exceptional power to weight ratio and compact size give optimum power density for easier transportation and installation.
Designed to provide excellent service access for ease of maintenance.
Engines to comply with major international standards.
Low gaseous emissions that will satisfy the requirements of 1/2 TA Luft.

Engine Speed rev/min	Type of Operation	Typical Generator Output (Net)		Engine Power			
				Gross		Net	
		kVA	kWe	kW	bhp	kW	bhp
1500	Continuous Baseload	520	416	468	627	433	581
	Prime power	650	520	577	773	542	726
	Standby (maximum)	725	580	639	856	604	810
1800	Continuous Baseload	538	430	486	651	448	600
	Prime Power	675	540	601	805	563	754
	Standby (maximum)	750	600	663	888	625	838

The above ratings represent the engine performance capabilities to conditions specified in ISO 8528/1, ISO 3046/1:1986, BS5514/1
Derating may be required for conditions outside these; consult Perkins Engines Company Limited

Generator powers are typical and are based on an average alternator efficiency and a power factor (cos. θ) of 0.8
Fuel specification: BS 2869: Part 2 1998 Class A2 or ASTM D975 D2
Lubricating oil: 15W40 to API CG4

Rating Definitions

Baseload power: Power available for continuous full load operation. Overload of 10% permitted for 1 hour in every 12 hours' operation
Prime power: Power available at variable load with a load factor not exceeding 80% of the prime power rating. Overload of 10% is permitted for 1 hour in every 12 hours' operation
Standby power: Power available in the event of a main power network failure up to a maximum of 500 hours per year of which up to 300 hours may be run continuously. Load factor may be up to 100% of standby power. No overload is permitted.

4000 Series

4006C-23TAG1A

Standard ElectropaK Specification

Air Inlet

Mounted air filter

Fuel System

Direct fuel injection system, fuel lift pump and hand stop control.

Governing to ISO8528-5 class G2 with isochronous capability

Lubrication System

Wet sump with filler and dipstick

Lubrication oil filters

Engine jacket water/oil temperature stabilizer

Cooling System

Twin thermostats, water pump

System designed for ambients up to 50°C

Electrical Equipment

24-volt starter motor, 24 volt 70 amp battery charging alternator with integral voltage regulator and activating switch

Flywheel and Housing

SAE J620 size 18 flywheel

SAE '0' flywheel housing

Literature

User's Handbook and Parts Manual

Optional Equipment

Heavy-duty air cleaners – paper element with pre-cleaner

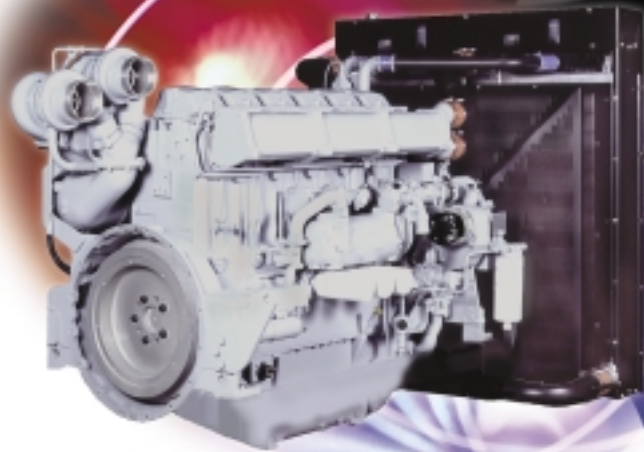
Changeover lubrication oil filter

Changeover fuel filter

Immersion heater with thermostat

Water pipes, clips and hoses for radiator

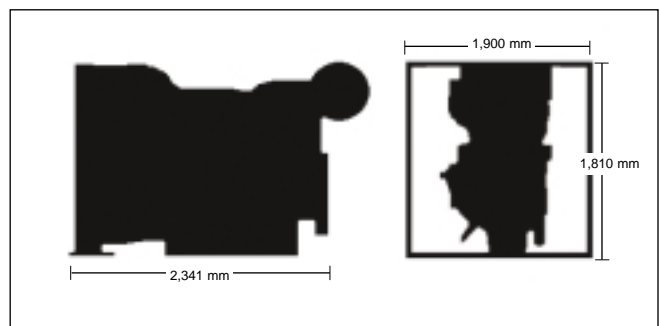
Additional manuals



General Data

Number of Cylinders	6
Cylinder Arrangement	Vertical in-line
Cycle	4 stroke
Induction System	Turbocharged and air-to-air charge cooled
Combustion System	Direct injection
Cooling System	Water-cooled
Bore and Stroke	160 mm x 190 mm
Displacement	22.921 litres
Compression Ratio	TBC
Direction of Rotation	Anti-clockwise, viewed on flywheel
Firing Order	1, 5, 3, 6, 2, 4
Total Lubrication System Capacity	122.7 litres
Total Coolant Capacity	156 litres
Length	2,341 mm
Width	1,900 mm
Height	1,810 mm
Total Weight (Dry)	TBC kg

Fuel Consumption Targets				
Engine speed	1500 rev/min		1800 rev/min	
	g/kWh	l/hr	g/kWh	l/hr
At Standby power	207	TBA	219	TBA
At Prime power	205	TBA	219	TBA
At Baseload power	TBA	TBA	TBA	TBA
At 75% of Prime power	TBA	TBA	TBA	TBA
At 50% of Prime power	TBA	TBA	TBA	TBA



Distributed by



Perkins Engines Company Limited

Peterborough PE1 5NA

United Kingdom

Telephone +44 (0)1733 583000

Fax +44 (0)1733 582240

www.perkins.com

All information given in this leaflet is correct at the time of printing but it may be changed subsequently by the Company